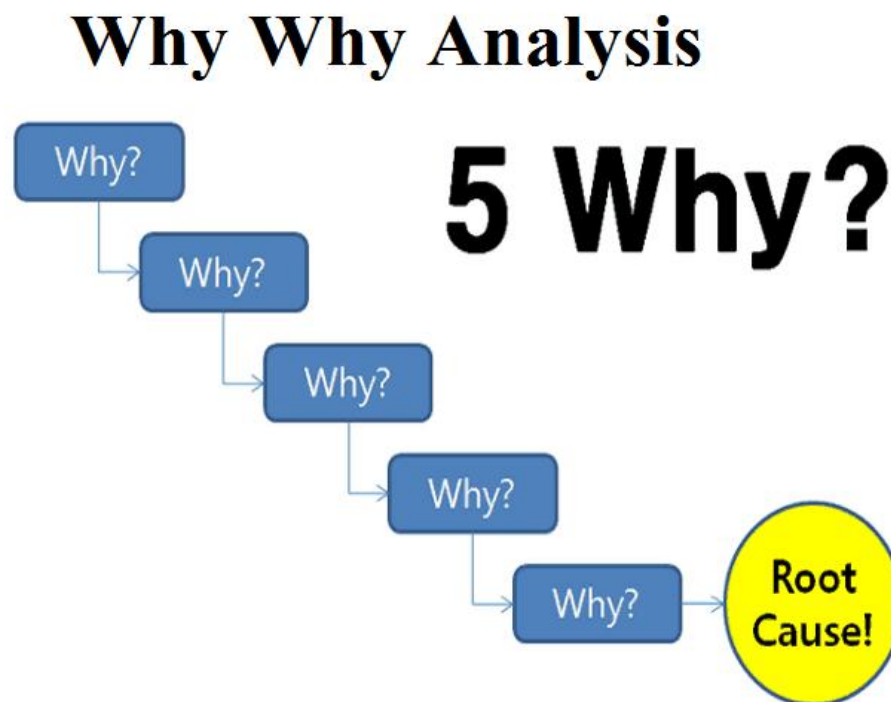


WHY WHY Analysis

"WHY WHY Analysis" is a problem-solving technique used to identify the root cause of a problem. It is also known as a "5 Whys" analysis because the process typically involves asking "why" questions five times in order to get to the root cause. The idea is to keep asking "why" until you have identified the underlying cause of the problem, rather than just treating the symptoms.



Steps of WHY-WHY analysis

Identify the problem

The first step is to clearly define the problem.

To perform a WHY-WHY analysis, you need to start by identifying the problem. The problem should be clearly defined and specific so that you can effectively analyze and solve it. To define the problem, consider the following questions:

1. What is happening?
2. When is it happening?
3. Where is it happening?
4. How is it happening?
5. Who is affected by it?

By answering these questions, you can create a clear and concise description of the problem. This will serve as a starting point for your WHY-WHY analysis and help you to effectively solve the problem.

Ask "Why" questions

Once the problem has been identified, start asking "Why" questions to dig deeper into the cause. Keep asking "Why" until you have identified the root cause of the problem.

Once you have identified the problem, the next step in a WHY-WHY analysis is to start asking "Why" questions to get to the root cause of the problem. The goal is to keep asking "Why" until you have identified the underlying cause of the problem.

Here's an example of how the "Why" questions could be asked:

Problem: The production line is running slowly.

1. Why is the production line running slow? (e.g. machines are not functioning properly)
2. Why are the machines not functioning properly? (e.g. lack of maintenance)
3. Why was there a lack of maintenance? (e.g. budget cuts in maintenance)
4. Why were there budget cuts in maintenance? (e.g. decreased sales leading to budget cuts)
5. Why did sales decrease? (e.g. competitor introduced a similar product at a lower price)

As you can see, each "Why" question builds on the answer from the previous question to get closer to the root cause of the problem. By repeating this process, you can identify the underlying cause and determine a solution that addresses the root cause, rather than just treating the symptoms.

Evaluate the causes

After you have asked "Why" several times, you will have a list of potential causes. Evaluate each cause to determine which is the root cause.

Once you have a list of potential causes from asking "Why" questions, the next step in a WHY-WHY analysis is to evaluate each cause to determine which is the root cause. Here are some steps you can follow to evaluate the causes:

1. Verify each cause: Check if each cause is supported by evidence or data.
2. Prioritize causes: Rank the causes based on their likelihood of causing the problem and their impact on the problem.
3. Eliminate causes: Remove causes that are not supported by evidence or are not likely to be the root cause.
4. Analyze the remaining causes: Evaluate the remaining causes to determine which is the root cause. This could involve further investigation or data analysis.
5. Confirm the root cause: After you have identified the root cause, verify it by checking if it explains all the symptoms of the problem.

Evaluating the causes is an important step in a WHY-WHY analysis because it helps to ensure that the root cause is accurately identified and that the solution addresses the underlying problem.

Verify the root cause

Once you have identified the root cause, verify it by checking if it explains all the symptoms of the problem.

Once you have identified the root cause through evaluating the causes, the next step in a WHY-WHY analysis is to verify the root cause. This involves checking if the root cause explains all the symptoms of the problem. Here are some steps you can follow to verify the root cause:

1. Check for consistency: Compare the root cause with the symptoms of the problem to make sure they are consistent with each other.
2. Gather additional data: If necessary, gather additional data to support the root cause. This could involve additional observations or experiments.
3. Test the root cause: If possible, test the root cause to see if it can be proven to be the cause of the problem.
4. Seek feedback: Ask others for their opinions or feedback on the root cause to verify it.
5. Refine the root cause: If necessary, refine the root cause based on the feedback and additional data.

Verifying the root cause is important because it helps to ensure that the solution addresses the underlying problem and that the problem will not reoccur. By verifying the root cause, you can also avoid implementing solutions that address symptoms rather than the root cause, which can lead to additional problems.

Implement a solution

Finally, implement a solution to address the root cause of the problem.

Once you have verified the root cause, the final step in a WHY-WHY analysis is to implement a solution. The solution should address the root cause and prevent the problem from reoccurring. Here are some steps you can follow to implement a solution:

1. Develop a plan: Create a plan that outlines the steps needed to implement the solution.
2. Assign responsibilities: Assign individuals or teams to be responsible for implementing the solution.
3. Allocate resources: Make sure the necessary resources are available to implement the solution, including budget, personnel, and materials.
4. Implement the solution: Put the plan into action and implement the solution.
5. Monitor and evaluate: Continuously monitor the solution to see if it is working effectively and to make any necessary adjustments. Evaluate the solution over time to see if it is sustainable and to identify any future improvements.

It is important to implement a solution that addresses the root cause of the problem so that it does not reoccur. By monitoring and evaluating the solution, you can also ensure that it is effective and make any necessary improvements over time.

Why Why Analysis Example

Issue: There is no light in the house.
Why: The breaker is blown
Arrangement: Replace the breaker.

Supplanting the breaker might be a transitory arrangement, in the event that we don't address the genuine purpose for why the circuit was blown then the issue might repeat. We should explore this issue by inquiring as to why a couple of additional times:

Issue: There is no light in the house.
Why: The breaker is blown
Why: There is an over-burden of current in the circuit
Why: There are such a large number of machines associated with the circuit
Arrangement: Create a cycle where numerous machines are not associated simultaneously.

Well, this might take care of the issue of a blown breaker for us. In any case, note that there is nobody single answer to this issue. It relies upon the line of reactions and inquiries being posed. How about we see this altered situation:

Issue: There is no light in the house.
Why: The circuit is blown
Why: There is an over-burden of current in the circuit
Why: The wires in the house can uphold 5 Amps of the current burden
Arrangement: Replace the wires to help a more prominent amperage of current move through the home.

The last main driver choice relies upon the individual or division posing the inquiry. Suppose that we are the developer building homes and we need to comprehend how to work on the cycle from now on, here could be one situation:

Issue: There is no light in the house.
Why: The breaker is blown
Why: There is an over-burden of current in the circuit
Why: The wires in the house can uphold 5 Amps of the current burden
Why: We didn't have any idea of the number of apparatuses the client would use simultaneously
Why: We didn't ask the client their utilization design
Why: We don't have interaction for figuring out client necessities for machine use
Arrangement: Create a survey for clients' machine use when we configure houses from now on.

It is vital to call attention to that the 5 why investigation ought to prompt something significant by the party answerable for fixing the issue. We should check the accompanying model out:

Issue: There is no light in the house.
Why: The wire is blown
Why: The plan of the breaker is poor

In the event that breaker configuration isn't to the extent of your group, it is not difficult to fault others yet no move can be made to further develop the cycle at the present time. What activities might you at any point take that are inside your control that can assist with resolving this issue?

When to utilize 5 Why Analysis?

You can utilize the 5 Why examination whenever you want to take care of an issue. Nonetheless, for certain issues, it may not be clear what the underlying driver truly is - you would have to do a great deal of information assortment and investigation before you figure out the genuine reason for the issue. In such cases the 5 why examination may not be suitable right away. At the point when you ask a 5 for what valid reason question, the reaction ought to be truth-based and not insight based.

The 5 Why Analysis is a useful problem-solving tool that can be used in a variety of situations when you need to identify the root cause of a problem. Here are some common situations where 5 Why Analysis can be utilized:

- Quality control: To identify the cause of quality issues or defects in a product or process.
- Process improvement: To identify the root cause of problems in a process and improve efficiency and effectiveness.
- Maintenance: To identify the cause of equipment failures or downtime in a production line.
- Customer complaints: To understand the underlying cause of customer complaints and find ways to address them.
- Root cause analysis: To identify the root cause of any problem, whether it is a technical issue, a customer complaint, or an operational problem.
- Continuous improvement: To identify areas for improvement in a process or system and make changes to increase efficiency and effectiveness.

How to Utilize Why Why analysis

5 Why Analysis is a simple yet effective tool that can help you identify the root cause of a problem and implement a solution that addresses it. By using this tool, you can improve processes, reduce downtime, increase customer satisfaction, and ultimately achieve your goals.

The 5 Why Analysis is a simple yet effective problem-solving tool that involves asking "Why" questions to identify the root cause of a problem. Here is a step-by-step guide on how to utilize 5 Why Analysis:

1. Define the problem: Clearly define the problem you are trying to solve. Be specific and write down the problem statement.
2. Ask "Why" questions: Start by asking "Why" the problem occurred. Ask "Why" five times to uncover the root cause of the problem. Repeat this process until you feel you have identified the root cause.
3. Gather data: Gather data and information relevant to the problem, including observations, measurements, and data from previous incidents.
4. Involve a team: Involve a team of individuals with different perspectives and expertise to help you identify the root cause of the problem.
5. Analyze the data: Analyze the data you have gathered and use it to support your "Why" questions. Look for patterns and trends in the data that may help explain the root cause of the problem.
6. Identify the root cause: Based on your analysis, identify the root cause of the problem. This is the most important step in the 5 Why Analysis, as it will determine the solution you implement.

7. Implement a solution: Once you have identified the root cause of the problem, implement a solution that addresses it. The solution should be sustainable and prevent the problem from reoccurring.
8. Monitor and evaluate: Continuously monitor the solution to see if it is working effectively and make any necessary adjustments. Evaluate the solution over time to see if it is sustainable and identify any future improvements.

[Why Why analysis template](#)

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- [3G Gemba, Gembutsu, Genjitsu](#)
- [3K 3M 3R 4M](#)
- [4M Analysis](#)
- [Learn Automation](#)
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